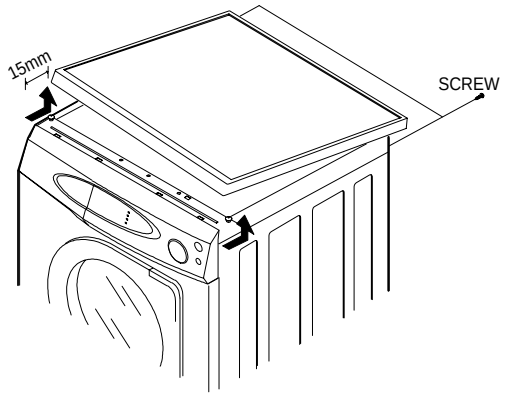
9. Assemble and Disassemble

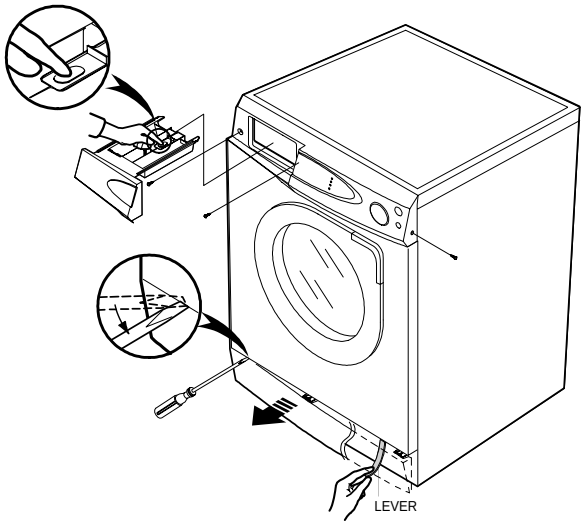
1. ASSí Y-COVER TOP

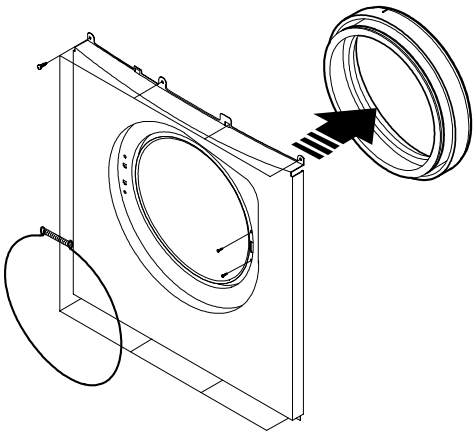
1) Remove two screws fixing the top-cover to back side.
2) Push the top-cover back about 15mm and pull it up.
3) It's possible to exchange and service the trans former, the pressure-senser, the noise-filter and the water valve.



2. FRAME FRONT

1) Remove the top-cover and the assí y drawer.
2) Remove two screws fixing the control-panel to front side and the screw on right side.
3) Remove the cover-front(L) by using the (-)driver.
4) Pull the lever and open the assí y-door.
5) Part the diaphragm and the wire diaphragm away from the frame-front.
6) Remove the eight screws fixing the frame-front.
7) Ití s possible to exchange and service the heater, the pump, the shock-absorber and the door lock s/w.

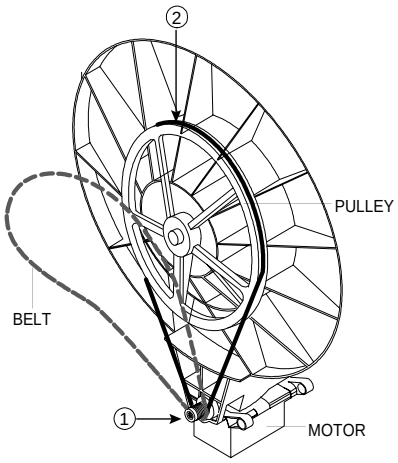




9. Assemble and Disassemble

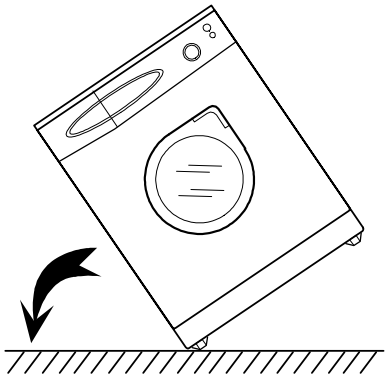
3. BELT

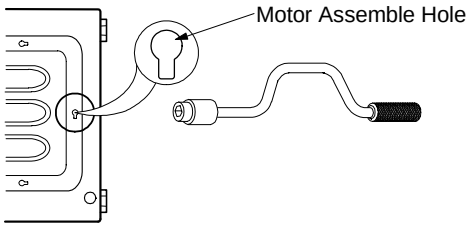
1) Remove the top-cover.
2) Disassemble and assemble the belt.
3) Check that the belt is located at center of the motor-pulley.
   <When assembling the belt>
   Hook the belt onto the motor pulley 1) and place it around the pulley 2).



4. MOTOR

1) Lay down the washer on left side.
2) Remove the wire housing from the motor.
3) Remove the bolt fixing the motor with the box drive on back side.
4) Remove the motor.



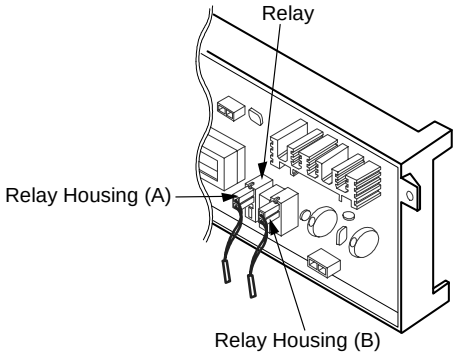


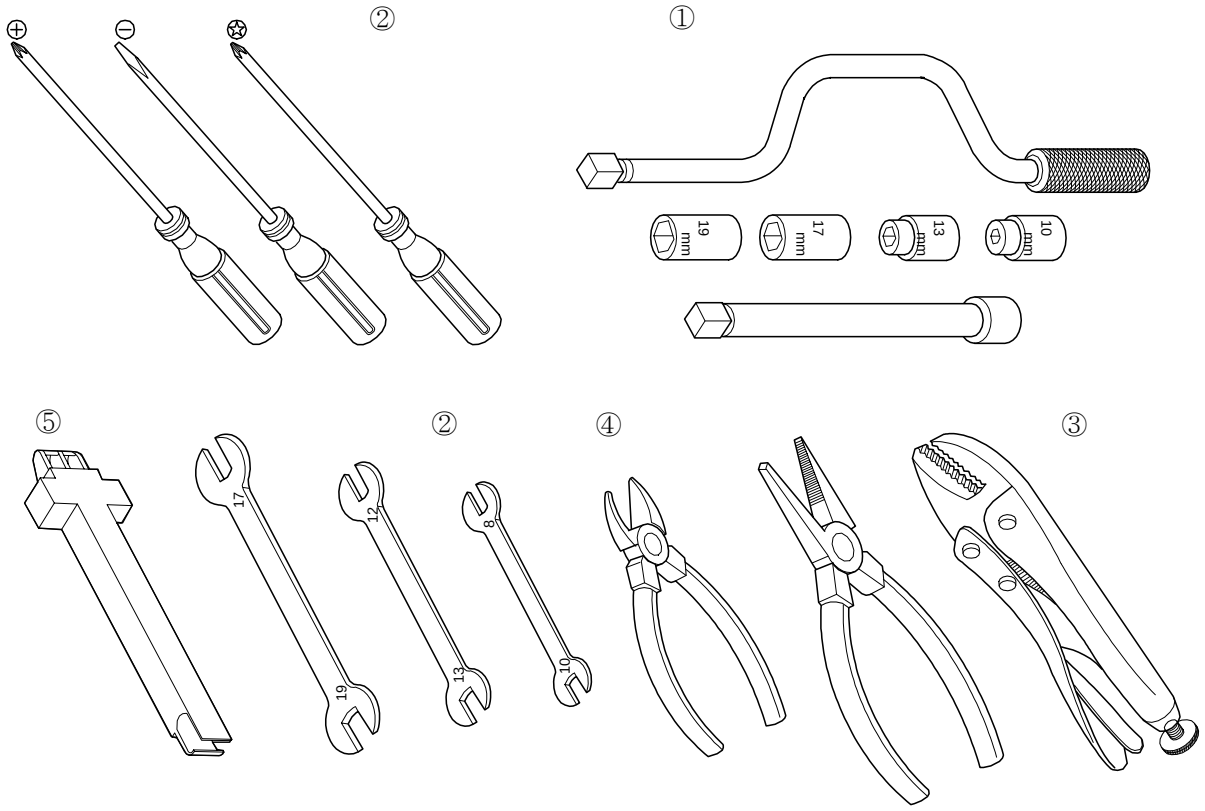
5. How to Assemble the RELAY Housing.

<CAUTION>
Insert the Relay Housing to the Relays on the opposite direction from each other.

* Relay Housing Color *

A	B
WHITE	BLUE



10. Tools for Disassembly and Assembly

NO.	TOOL		
①	Box driver	10mm 13mm 17mm 19mm	Heater (1) Motor (1), Balance (5) 2 holes on each left and right of the shock absorber 1 Pulley hole
②	Double-ended spanner	10, 13 17,19mm	Replaceable for the box driver. Since the bolt runs idle when the box driver is used, use the box driver 17mm.
③	Vice pliers		Tool to protect the idle and abrasion of the bolt for the box driver.
④	Other(Driver, Nipper, Long nose)		General tools for the after service.
⑤	JIG for the Tub		1 (Disassemble and Assemble)